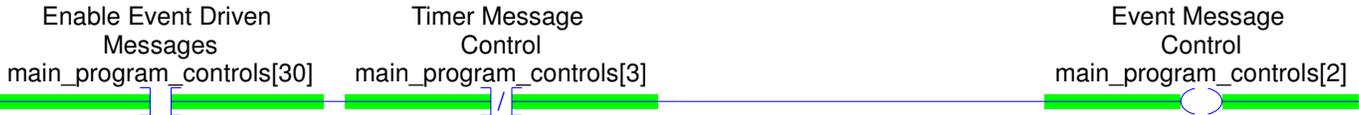
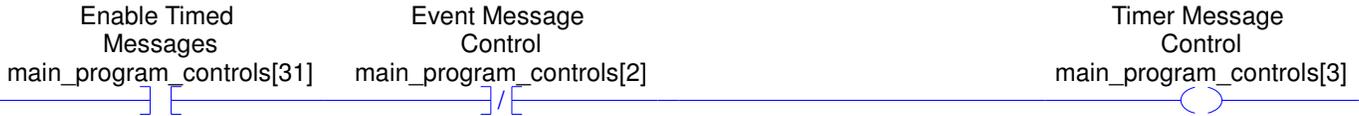


When this rung is enabled, the message transmissions are generated as quickly as possible based on a reply event.



When this rung is enabled, the message transmissions are on a fixed timebase.



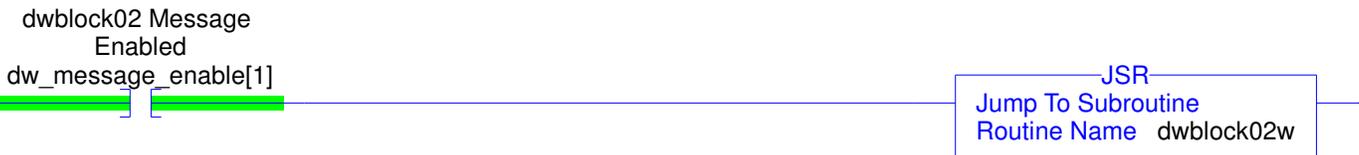
Resets all counters and start values.



This rung calls a subroutine that reads PIN's 4864 through 4871 of a dw210 smarty2 at IP address 192.168.1.71 using a PLC Typed Read command (Allen-Bradley file addresses N29:000 through N29:007).



This rung calls a subroutine that writes PIN's 4352 through 4359 of a dw210 smarty2 at IP address 192.168.1.71 using a PLC Typed Write command (Allen-Bradley file addresses N27:000 through N27:007).



**MainRoutine - Ladder Diagram**

dw210\_loopback:MainTask:MainProgram

Total number of rungs in routine: 14

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